



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D212-725-6-005
Job Sheet 175596



Part No: D212-725-6-005

Job Qty: 6 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/9/18

Job Tracking No:

Due Date: 4/12/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: D212-725-6 REV.E IPP Rev:A New Issue 07-01-04 JLM IPP Rev:B as per dwg revC DD 10.04.07 verified by:JLM IPP rev:C 10.10.12 as per dwg revE DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		4/12/18	0.00	0.00	Purchasing		AT 18/04/19
110	Packaging	6 pcs		4/12/18	0.00	0.00	Packaging2		APR 19 2018
120	QC	6 pcs		4/12/18	0.00	0.00	QC6		11 APR 19 2018
130	Packaging	6 pcs		4/12/18	0.00	0.00	Packaging3-2	5+169	APR 23 2018
140	QC21-SA	6 Ea		4/12/18	0.00	0.00	QC21		DAS 13 9-09 APR 23 2018

Part Op 100 - Issue P/O: 39542 Manufacture as per Dwg D212-725-6 Possible Supplier: Studio Lettrage Material
Descriptions: release note is required
exp 19/04/19
APR 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D212-725-6-005P	Placard	6 (1 ea)	100-Purchasing	5062891

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D212-725-6-005P	6	0	0

Part Specifications

Specifications could not be found.

Plex 4/9/18 7:36 AM dart.lavoie.chantal



Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S062883



Placard

PART NO: D212-725-6-005

Serial No/Batch: S062883

Revision:

Operation:

Change No:

Packaging

Mfg Date: 04/19/18

Job No: 175596

FONT: ARIAL BOLD BLACK/WHITE
TEXT HEIGHT: 0.06"
WIDTH: 0.04"

FONT: ARIAL BOLD BLACK/WHITE
TEXT HEIGHT: 0.07"
WIDTH: 0.05"

THE FOLLOWING EGT LIMITS ARE APPLICABLE AND SUPERSEDE THE EGT LIMITS INDICATED ON THE BELL
EST. VS. OAT. GAUGE WHEN THE TESTA ENGINE IS INSTALLED

EGT VS OAT LIMITS (°C)

OAT	-54	-38	-20	-10	0	10	20	30	40	50	60	70	80	90	100
T.O.M.C.	588	592	595	598	600	602	604	606	608	610	612	614	616	618	620

1.00

0.38

4.70

4.80

FONT: ARIAL BOLD BLACK/WHITE
TEXT HEIGHT: 0.06"
WIDTH: 0.04"

"D212-725-6-005"
FONT: ARIAL BLACK/WHITE
TEXT HEIGHT: 0.04"
WIDTH: 0.02"

D212-725-6-005 PLACARD

RELEASED
2010-10-12

NOTES:

- 1) MATERIAL: BLACK LETTERS AND LOGO ON WHITE ADHESIVE BACK VINYL. (SHOWN)
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
OR
WHITE LETTERS AND LOGO ON BLACK ADHESIVE BACK VINYL.
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. E
MFG. APPR.	<i>[Signature]</i>	D212-725-6	SHEET 3 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	PLACARDS	NTS
DATE	10.08.12	COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRELIMINARY AND UNCONTROLLED, AND IS SUPPLIED FOR THE CUSTOMER'S USE ONLY. IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED FOR CIRCULATION TO ANY OTHER PERSONS WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039542

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039542

PO Date: 4/9/18

Due Date: 4/12/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
APR 09 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D212-725-6-001P			Warning Label	Firmed	4/12/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
Line Item Note job no. 175595											
2	D212-725-6-005P			Placard	Firmed	4/12/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
Line Item Note job no. 175596											
Grand Total:											\$160.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 4/9/18 1:11 PM dart.lavoie.chantal

******CERTIFICATE of CONFORMITY******

Customer:

Studio SL2

Purchase Order N°:

039542

Packing Slip N°:

WO#22366

Part N°:

Serial N°:

Description:

D212725-6-001 P/005P.

Quantity:

6,6.

Certification:

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Authority:

3m / 1 year shelf life.

APPROVAL: Valerie Young

Signature:



Title: office administrator.

DATE:

April 19.18